



Figure can vary

**Part no.: 68012212**  
**MLC520R20-1200H**  
**Safety light curtain receiver**



## Contents

- Technical data
- Suitable transmitters
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Part number code
- Accessories
- Notes

## Technical data

<b>Basic data</b>	
Series	MLC 500
Device type	Receiver
Cascading	Host
Contains	2x BT-NC sliding block
Application	Hand protection
<b>Functions</b>	
Function package	Standard
Functions	Start/restart interlock (RES) Transmission channel changeover Contactor monitoring (EDM)
<b>Characteristic parameters</b>	
Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH <sub>D</sub>	7.73E-09 per hour
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
Category	4, EN ISO 13849
<b>Protective field data</b>	
Resolution	20 mm
Protective field height	1,200 mm
<b>Optical data</b>	
Number of beams	96 Piece(s)
Synchronization	Optical between transmitter and receiver
<b>Electrical data</b>	
Protective circuit	Overvoltage protection Short circuit protected
<b>Performance data</b>	
Supply voltage	24 V, DC, -20 ... 20 %
Current consumption, max.	150 mA
Fuse	2 A semi time-lag
<b>Inputs</b>	
Number of digital switching inputs	3 Piece(s)
<b>Switching inputs</b>	
Type	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

**Outputs**

Number of safety-related switching outputs (OSSDs) 2 Piece(s)

**Safety-related switching outputs**

Type	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 $\mu$ H
Load capacity	0.3 $\mu$ F
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1.5 V

**Safety-related switching output 1**

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

**Safety-related switching output 2**

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

**Timing**

Response time	22 ms
Restart delay time	100 ms

**Connection**

Number of connections 2 Piece(s)

**Connection 1**

Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	8 -pin

**Connection 2**

Type of connection	Cable with connector
Function	Cascade, Middle Guest Out Cascade, Guest Out
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

**Cable properties**

Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 $\Omega$

**Mechanical data**

Dimension (W x H x L)	29 mm x 1,266 mm x 53 mm
Housing material	Metal, Aluminum

## Part no.: 68012212 – MLC520R20-1200H – Safety light curtain receiver

Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,425 g
Housing color	Yellow, RAL 1021
Type of fastening	Swivel mount Mounting bracket Groove mounting

### Operation and display

Type of display	7-segment display LED
Number of LEDs	2 Piece(s)

### Environmental data

Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %


### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US TÜV Süd c TÜV NRTL US
Vibration resistance	50 m/s <sup>2</sup>
Shock resistance	100 m/s <sup>2</sup>
US patents	US 6,418,546 B

### Classification

eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549

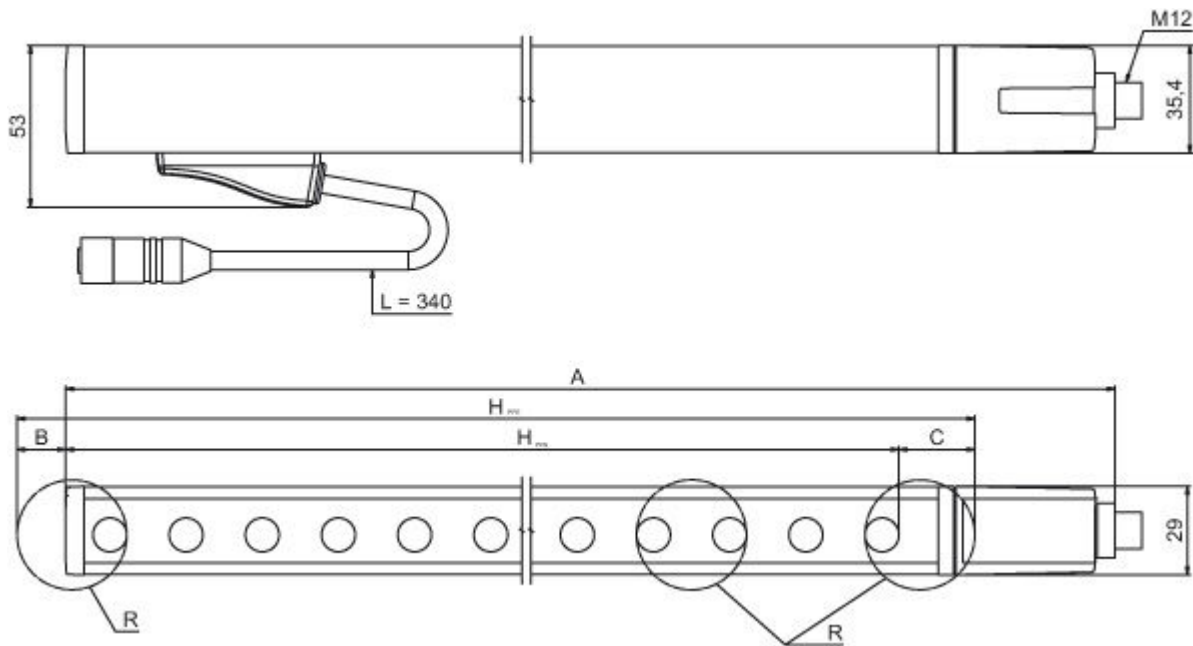
## Suitable transmitters

	Part no.	Designation	Article	Description
	68010212	MLC500T20-1200H	Safety light curtain transmitter	Resolution: 20 mm Protective field height: 1,200 mm Operating range: 0 ... 15 m Connection: Connector, M12, Metal, 5 -pin

## Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height  $H_{PFE} = H_{PFN} + B + C$

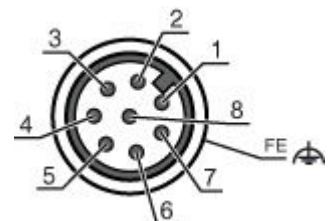


- $H_{PFE}$  Effective protective field height = 1217 mm
- $H_{PFN}$  Nominal protective field height = 1200 mm
- A Total height = 1266 mm
- B 7 mm
- C 10 mm
- R Effective protective field height  $H_{PFE}$  goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

## Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

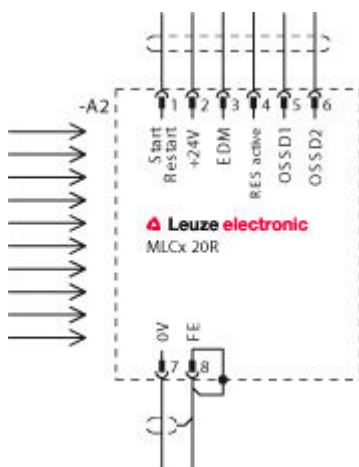
Pin	Pin assignment	Conductor color
1	IO1	White
2	VIN1	Brown
3	IN3	Green
4	IN4	Yellow
5	OSSD1	Gray
6	OSSD2	Pink
7	VIN2	Blue
8	IN8	Red



Connection 2	
Type of connection	Cable with connector
Function	Cascade, Middle Guest Out Cascade, Guest Out
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm <sup>2</sup>
Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Type	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

## Circuit diagrams

### Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Circuit diagram example with downstream MSI-RM2 safety relay



**Operation and display**

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	RES deactivated or RES activated and enabled or RES blocked and protective field interrupted
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable

**Part number code**

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
x	Series: 3: MLC 300 5: MLC 500

**Part no.: 68012212 – MLC520R20-1200H – Safety light curtain receiver**

MLC	Safety light curtain
yy	<b>Function classes:</b> 00: Transmitter 01: transmitter (AIDA) 02: Transmitter with test input 10: Basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: Standard receiver - EDM/RES selectable 30: Extended receiver - blanking/muting
z	<b>Device type:</b> T: transmitter R: receiver
a	<b>Resolution:</b> 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	<b>Protective field height:</b> 150 ... 3000: from 150 mm to 3000 mm
e	<b>Host/Guest (optional):</b> H: Host MG: Middle Guest G: Guest
i	<b>Interface (optional):</b> /A: AS-i
ooo	<b>Option:</b> /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

**Note**

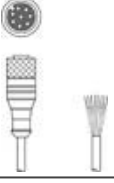





A list with all available device types can be found on the Leuze electronic website at [www.leuze.com](http://www.leuze.com).

## Accessories


### Connection technology - Connection cables

	Part no.	Designation	Article	Description
	429288	CB-M12-25000-8GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: No Cable length: 25,000 mm Sheathing material: PUR
	429289	CB-M12-50000-8GF	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: No Cable length: 50,000 mm Sheathing material: PUR
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135129	KD S-M12-8A-P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR


**Part no.: 68012212 – MLC520R20-1200H – Safety light curtain receiver**

	Part no.	Designation	Article	Description
	50135130	KD S-M12-8A-P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135131	KD S-M12-8A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 25,000 mm Sheathing material: PUR
	50135132	KD S-M12-8A-P1-500	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 50,000 mm Sheathing material: PUR
	50135122	KD U-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR
	50135123	KD U-M12-8A-P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PUR
	50135124	KD U-M12-8A-P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: No Cable length: 15,000 mm Sheathing material: PUR


**Connection technology - Connectors**

	Part no.	Designation	Article	Description
	429178	CB-M12-8GF	Connector	Connection: Connector, M12, Axial, Female, A-coded, 8 -pin





**Connection technology - Terminating resistors**

	Part no.	Designation	Article	Description
	426128	AC-MLC-END	Connector set	Degree of protection: IP 67



**Part no.: 68012212 – MLC520R20-1200H – Safety light curtain receiver**

	Part no.	Designation	Article	Description
	426127	AC-MLC-HR-END	Host receiver termination	Connection 1: Connector, M12, Axial, Male, 8 -pin Connector, encoding: A-coded Degree of protection: IP 67


**Mounting technology - Mounting brackets**

	Part no.	Designation	Article	Description
	429056	BT-2L	Mounting bracket set	Design of mounting device: Angle, L-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal
	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal
	429057	BT-2Z	Mounting bracket set	Design of mounting device: Angle, Z-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal
	429005	BT-L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal





**Mounting technology - Swivel mounts**

	Part no.	Designation	Article	Description
	429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic
	429394	BT-2HF-S	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic Shock absorber: Yes


**Mounting technology - Other**

	Part no.	Designation	Article	Description
	425740	BT-10NC60	Sliding block set	Contains: 10x BT-NC sliding block Bore hole 1: Ø 4.7 mm Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal




**Part no.: 68012212 – MLC520R20-1200H – Safety light curtain receiver**

	Part no.	Designation	Article	Description
	425741	BT-10NC64	Sliding block set	Contains: 10x BT-NC-M4-M6 sliding block Bore hole 1: M4 Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	425742	BT-10NC65	Sliding block set	Contains: 10x BT-NC-M5-M6 sliding block Bore hole 1: M5 Bore hole 2: M6 Design of mounting device: Sliding block Mounting bracket, at system: Mounting thread Mounting bracket, at device: Groove mounting Material: Metal
	424422	BT-2SB10	Mounting bracket set	Contains: 2x BT-SB10 Design of mounting device: Mounting clamp Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, an der seitlichen C-Nut Type of mounting device: Swiveling Swivel range: -8 ... 8 ° Material: Metal
	424423	BT-2SB10-S	Mounting bracket set	Contains: 2x BT-SB10-S Design of mounting device: Mounting clamp Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, an der seitlichen C-Nut Swivel range: -8 ... 8 ° Material: Metal Shock absorber: Yes

**Test rods**



	Part no.	Designation	Article	Description
	349939	AC-TR20/40	Test piece	Diameter 1: 20 mm Diameter 2: 40 mm Housing material: Plastic, Terluran HH106 black

**Alignment aids**

	Part no.	Designation	Article	Description
	427300	AC-ALM	Alignment aid	Housing material: Plastic
	520101	AC-ALM-M	Alignment aid	Housing material: Plastic
	560020	LA-78U	Alignment aid	Light source: laser, Red Housing material: Metal

Part no.: 68012212 – MLC520R20-1200H – Safety light curtain receiver

## Protective screens

	Part no.	Designation	Article	Description
	429039	MLC-3PSF	Mounting bracket set	Type of fastening: Clampable Mounting device material: Metal
	347078	MLC-PS1200	Protective screen	Protective field height: 1,200 mm Material: PMMA, clear

## Notes

### Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.